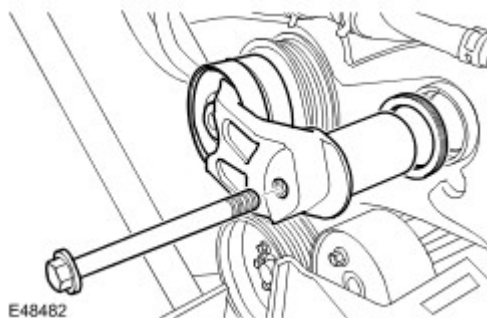




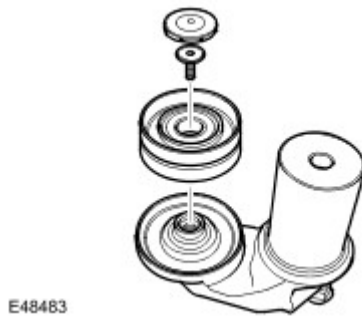
Accessory Drive Belt Idler Pulley (86.10.23)

Removal

- 1 . Disconnect the battery ground cable.
- 2 . Remove the accessory drive belt. For additional information, refer to [Accessory Drive Belt \(86.10.03\)](#) (Section 303-05)
- 3 . Remove the accessory drive belt idler.
 - Remove the bolt.
 - Remove and discard the seal.



- 4 . Remove the accessory drive belt idler pulley.
 - Remove the bolt cover.
 - Remove the Torx bolt.



Installation

- 1 . Install the accessory drive belt idler pulley.
 - Clean the components.
 - Tighten the Torx bolt to 25 Nm (18 lb.ft).
 - Install the bolt cover.
- 2 . Install the accessory drive belt idler.

- ▶ Clean the components.
- ▶ Install a new seal.
- ▶ Tighten the bolt to 45 Nm (33 lb.ft).

- 3 . Install the accessory drive belt. For additional information, refer to [Accessory Drive Belt \(86.10.03\)](#) (Section 303-05)